

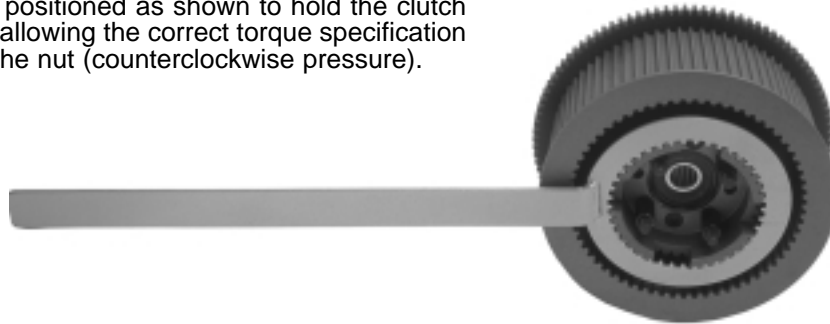


PC-3000 INSTRUCTIONS

The PC-3000 enables factory torque specifications to be applied to the clutch hub nut when installing a Rivera Engineering Pro Clutch, or a Primo Belt Drive kit. The PC-3000 also allows the removal of the clutch hub nut without using an impact or air wrench. With the PC-3000 engaging the splines in the clutch hub as shown, the handle should be located so that when the torque is applied to the nut (left handed threads) the clutch hub cannot rotate. Reverse the process when removing the clutch hub nut. Ensure that the teeth of the PC-3000 are fully engaged with the splined portion of the clutch hub.

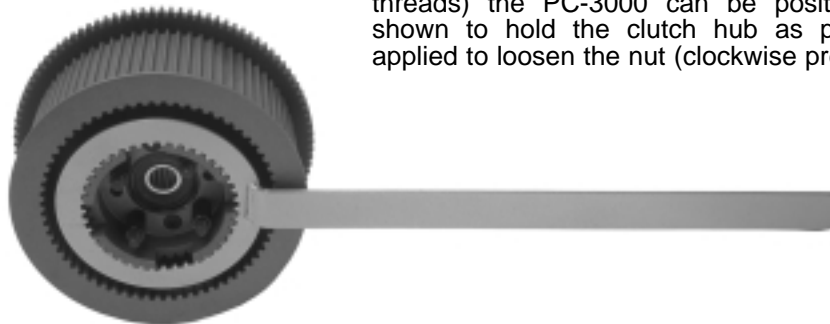
LEFT HAND THREADS TIGHTEN COUNTER CLOCKWISE!

When tightening the clutch hub (left hand threads) the PC-3000 can be positioned as shown to hold the clutch hub immobilized allowing the correct torque specification to be applied to the nut (counterclockwise pressure).



LEFT HAND THREADS LOOSEN CLOCKWISE!

When loosening the clutch hub nut (left handed threads) the PC-3000 can be positioned as shown to hold the clutch hub as pressure is applied to loosen the nut (clockwise pressure).



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