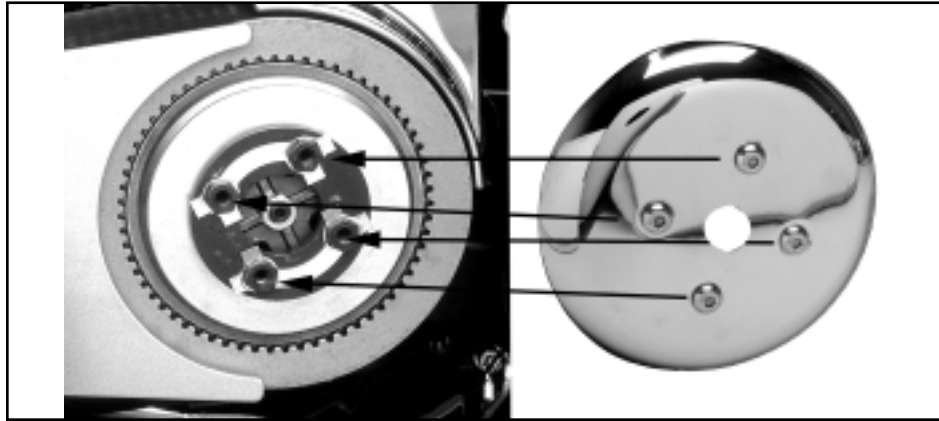


# **INSTALLATION INSTRUCTIONS FOR PP-106-4-C (CLUTCH COVER)**

Primo's PP-106-4-C is installed as shown. Simply align the holes in the cover with the holes in the shouldered nuts and attach the cover with the included bolts. Please note that with some Brute IV applications the cover may need to be spaced outwards slightly to avoid contact with the clutch adjuster screw. Also check clearance between bend over tabs and the cover. Failure to space the cover outwards may cause the adjuster screw to push outward on the PP-106-4-C as it is tightened into place, causing damage to the cover. Use Rivera "Blue" threadlock to keep the bolts from coming loose.



**PRIMO BELT DRIVES, 12450 Whittier Blvd, CA 90602 (562) 907-2600**